PRECISION SLOTTING MACHINE

X,Y AXIS MANUAL FEED & MANUAL DIVIDING

手動進給精密插床

Eastar Machine Tools Corp.

TS-200K

TS-350K

TS-300K

Features 特性：

1. Square ram slideway are hardened & ground.
   四角鉋頭滑道經熱處裡研磨，堅固耐用。
2. Head can swivel ±30°
   鉋頭可左右旋轉 30°，方便插斜鍵槽。
3. Built-in lubrication system to prevent wear.
   本機設有潤滑給油裝置，以減少磨損及延長壽命。
4. 8 Ram cutting speeds are available to choose suitable slotting speeds.
   8 段鉋頭切削速度，使插削速度更有選擇性。

Specification 規格表

單位 : Unit mm (inch)

Item 項目 / Model 型式	TS-200K	TS-300K	TS-350K
Ratio of indexing 分度比	1:80	1:80	1:80
Max. travel of the ram (stroke) 衝程	200 (8")	300 (12")	350 (14")
No. of stroke per minute (60HZ) spm. 速度（次/分, 60HZ）	L: 26-31-36-46 H: 53-62-73-93	L: 26-31-36-46 H: 53-62-73-93	L: 26-31-36-46 H: 53-62-73-93
No. of stroke per minute (50HZ) spm. 速度（次/分, 50HZ）		L: 22-26-31-39 H: 44-52-61-78	L: 22-26-31-39 H: 44-52-61-78
Max. adjusting distance of ram position 鉋頭位置垂直調整距離	220 (8.5")	320 (12.5")	320 (12.5")
Swivel angle of head 鉋頭旋轉角度	± 30°	± 30°	± 30°
Distance between end of ram guideway and work table(A) 鉋頭導路下端至工作台距離	300 (12")	365 (14")	470 (18.5")
Distance between tooling center and column surface 刀桿中心至機身面距離(喉深)(B)	355 (14")	510 (20")	560 (22")
Dimension of working table 工作台尺寸	Ø400 (Ø16")	Ø560 (Ø22")	Ø560 (Ø22")
Bore of Rotary table 工作台中心孔徑	——	Ø75 Ø105(Opt.)	Ø75 Ø105(Opt.)
Longitudinal travel of working table (without Rubber chip cover) 工作台左右移動距離(不含橡膠擋屑板) (X)	250 (10")	460 (18")	460 (18")
Cross travel of working table (without Rubber chip cover) 工作台前後移動距離(不含橡膠擋屑板) (Y)	250 (10")	460 (18")	460 (18")
Main spindle motor (2 speeds motor) 主軸馬達(2速馬達)	2HP 6P/12P	5HP 4P/8P	5HP 4P/8P
Net / Gross weight 淨/毛 重	750/850KGS	1600/1750KGS	1700/1850KGS
Packing dimension 包裝尺寸	1370x860x1690mm (54"x34"x67")	2000x1260x1960mm (79"x49"x77")	2000x1260x2160mm (79"x49"x85")

※ All specifications and designs are subject to change without notice. 本公司對產品不斷研究改良，上述規格及設計如有變更，恕不另行通知。

Optional Accessories *選用配件：*

1. Mechanical Auto tool backing off device 機械式自動退刀裝置
2. Halogen lamp 石英燈
3. Cooling system & Tray 冷卻油裝置
4. Digital readout 光學尺
5. Slotting bar 刀桿
6. 3 jaws scroll chuck 三爪夾頭
7. Clamping kits set 夾持套
8. CE standard 歐規 CE 電器

Standard Accessories *標準配件：*

1. Lubrication system 注油器
2. Rotary table 旋轉工作台
3. Tool box & tools 工具箱
4. Rubber chip cover 橡膠擋屑板
5. Chip Box [Suit for TS-300K/TS-350K]
   集屑盒 僅適用TS-300K/TS-350K